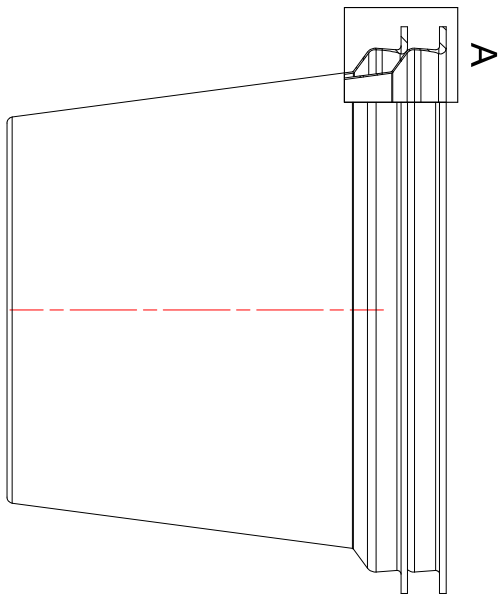
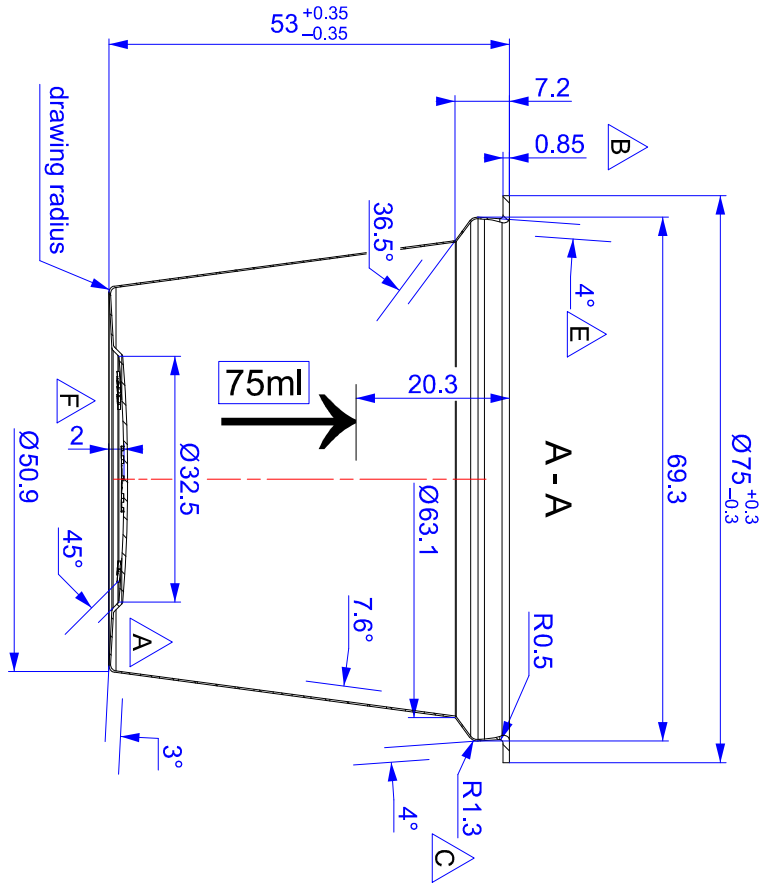


Artikelmaße berechnet mit: /  
Product dimensions calculated with:  
Gewicht / weight: 4.06g  
Randvollvolumen / brimful volume: 139ml  
Folien dicke / sheet thickness: 1mm  
Material / material: PP

Werkzeugmaße berechnet mit: /  
Tooling dimensions calculated with:  
Schwund Durchmesser / shrinkage diameter: 1.85%  
Schwund Höhe / shrinkage height: 1%

Artikelmaße und Formtreue  
(z.B. Artikelboden und Artikelrand)  
sind abhängig von Bedingungen wie:  
Product dimensions and shape accuracy  
(e.g. flange and bottom surface of product)  
refer to conditions like:

- Folien dicke / sheet thickness
- Materialverteilung / material distribution
- Materialeigenschaften / material properties
- Prozesseinstellung / process setting
- Materialschwund / material shrinkage



project				surface finish		scale	1:1 (5:1)		
						material	PP		
				date	name	part description			
				design	23.07.2021			Kuzmiński	
F	Dimension changed (was 3)	15.11.2021	Kuzmiński	drawn	23.07.2021			Najduch	
E	Angle added	26.10.2021	Kuzmiński	appro.					
D	Stacking height corrected (was 4.8)	26.10.2021	Kuzmiński				D75/75		
C	Radius changed (was 2)	26.10.2021	Kuzmiński				drawing no.	sheet no.	
B	Brim thickness changed (was 0.75)	26.10.2021	Kuzmiński						
A	Bottom shape changed	26.10.2021	Kuzmiński						
vers.	description	date	name	orig.	sub. for	sub. by			of
 <b>MARBACH</b>				441.21.180.007.10.000.2-5.0					
				- sh.					